

ULTRAFORM™ 1030

High Performance Cold Metal Forming Lubricant

ULTRAFORM™ 1030 is a high performance, medium viscosity cold metal forming lubricant, specially suitable for use with stainless steel and a wide range of ferrous and non-ferrous metals. ULTRAFORM™ 1030 contains extreme pressure additives which prevent metal pick up between the work piece and tool and provide a cost effective route to increased production rates.

Features

- Excellent performance on high carbon steels and stainless steel alloys.
- Suitable for high speed progressive pierce, form and drawing operations.
- Reduces metal pick up and scoring.
- Extends tool life.
- No volatile content.

Directions for Use

ULTRAFORM™ 1030 may be applied by brush, drip, roller, aerospray, or airless spray systems. For less severe operations, ULTRAFORM™ 1030 can be diluted with equal parts of mineral oil.

Where absolute freedom from surface discolouration is essential it is recommended that compatibility trials are performed.

Appearance	Clear red liquid
Odour	Mild
Kinematic Viscosity	80 cSt at 25°C 32 cSt at 40°C
Density at 20°C	0.99 g/cm ³
Storage	Store at normal ambient temperature (5 to 30°C)
Pack Sizes – Part Codes	20 ltr - 86083 200 ltr - 86089 1000 ltr - 86080

Date: Jan-09

T +44 (0) 113 232 2600
F +44 (0) 113 232 2740
E customer-service@rocol.com
www.rocol.com

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

ROCOL A division of **ITW** Ltd



BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



INVESTOR IN PEOPLE

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.