

METALFLO 1204 Graphite Based Grease

METALFLO 1204 is a dispersion of graphite in a non-melting grease.

METALFLO 1204 is used for the lubrication of dies and pegs in hot brass and copper stamping where maximum resistance to heat is required. It is also used for the lubrication of bearings conducting electrical current on seam welding machines.

Features

- Provides good metal flow ensuring complete die filling.
- Easily applied as a thin film.
- Can be applied to very hot surfaces without running.
- Minimal staining - easily removed by normal pickling processes.

Directions for Use

METALFLO 1204 should be applied, without dilution, by swab or brush directly to the die surface.

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BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



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The information in this publication is based on our experience and reports from customers.
There are many factors outside our control or knowledge which affect the use and performance
of our products, for which reason it is given without responsibility.

Technical Data

ROCOL®

Performance you can trust

METALFLO 1204

Appearance	Grey/black grease
Base Fluid	Mineral oil
Thickener	Organically modified clay
Solid Lubricant	Graphite
NLGI No.	2
Drop Point	Over 200°C
Storage	Store at normal ambient temperature, 0°C to 40°C
Pack Sizes – Part Codes	18kg - 78374

Date: Jan-09

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